

Work Order ID 54175

December 2, 2009 10:06:36 AM



Page 1

Item ID: D205-665-013

Accept



Setup Start



Revision ID:

Item Name: Cable Guard

Stop



Start Date: 12/02/09 Start Qty: 2.00



Cust Item ID:

Required Date: 12/02/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



DC

Document Control

Memo

0.00

PHOTOCOPY BLUE FILE AND CREATE LABELS AS PER PPPD205-665
013

CHG 001 4

8/12/02

HG on BG 09/12/02

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/12/02

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/12/02

(72) /

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Item ID: D205-665-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Cable Guard

Start Date: 12/02/09 Start Qty: 2.00



Cust Item ID:

Required Date: 12/02/09 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Rev

Deuft

9/12/2

sl

2*

09/12/02

MF
09-12-02

Picklist Print

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Work Order ID: 54175

Parent Item: D205-665-013

Parent Item Name: Cable Guard

Comments: IPP REV:A NEW ISSUE 09-11-11 JLM VERIFIED BY:DD

Start Date: 12/02/09

Required Date: 12/02/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
02886-3RevA Cable Guard D2570RevB Bushing	912.02	Manufactured	No			110	Each	0.0000	2.0000			
		Manufactured	No				Each	223.0000	12.0000			

B53652 9/12/12 sl

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 223
47246 4
53449 219

Purchased No

Each 131.0000 6.0000

9/12/12

sl
(10)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 131
105978 100
14781 4
15072 27

4x
2x sl

AN4-47A
Bolt

Picklist Print

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Work Order ID: 54175

Parent Item: D205-665-013

Parent Item Name: Cable Guard

Comments: IPP REV:A NEW ISSUE 09-11-11 JLM VERIFIED BY:DD

Start Date: 12/02/09

Required Date: 12/02/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No				Each	4,301.000	6.0000			



S
Nut



9/12/12

SD

(K)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

4301

110507

184

111827

4117

15924

0

6x SD

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Shop Packet Print

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REFERENCE ONLY

PARTS LIST

QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				D205-665-011	CABLE GUARD INSTALLATION
	X			D205-665-013	CABLE GUARD INSTALLATION
		X		D205-665-015	CABLE GUARD INSTALLATION
			X	D205-665-017	CABLE GUARD INSTALLATION
1				D2886-1	GUARD
	1			D2886-3	GUARD
			1	D3990-1	GUARD
		1		D2916-1	GUARD
		1		D2916-3	GUARD
		1		D2916-5	GUARD
		1		D2916-7	GUARD
		4		D2915	BUSHING
1		2	1	D2529	WASHER
6	6	8	2	D2570	BUSHING
4	3	4	2	AN4-47A	BOLT
		4		AN4-55A	BOLT
4	3	8	2	MS21042L4 (OR -4)	NUT
1		2	1	NAS1149D0463J	WASHER (OR AN960JD416)

WEIGHT AND BALANCE

Installation	Weight	Longitudinal	
		Arm	Moment
D205-665-011	2.22 lb 1.01 kg	145.2 in 3.69 m	322 in-lb 3.73 m-kG
D205-665-013	2.20 lb 1.00 kg	101.7 in 2.58 m	224 in-lb 2.58 m-kG
D205-665-015	6.96 lb 3.16 kg	117.2 in 2.97 m	816 in-lb 9.40 m-kG
D205-665-017	0.70 lb 0.32 kg	68.5 in 1.74 m	48 in-lb 0.56 m-kG

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 09.11.12
CERT. NO.: SH96-88
ISSUE NO.: 3

DESIGN		DART AEROSPACE LTD.	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.	N/A	D205-665	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		CABLE GUARD INSTALLATION	NTS
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